



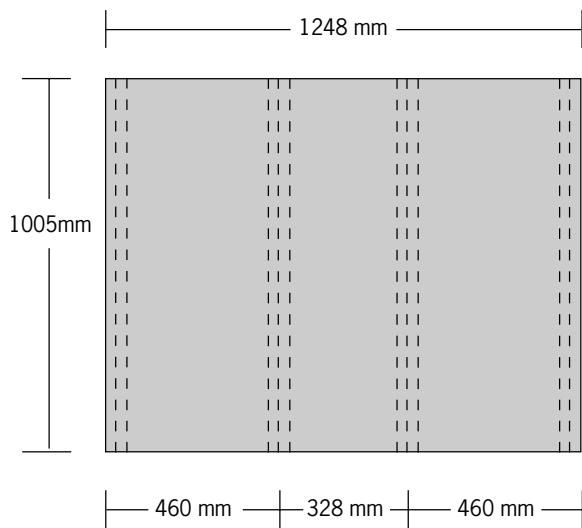
Mounting instruction



Graphic panel production

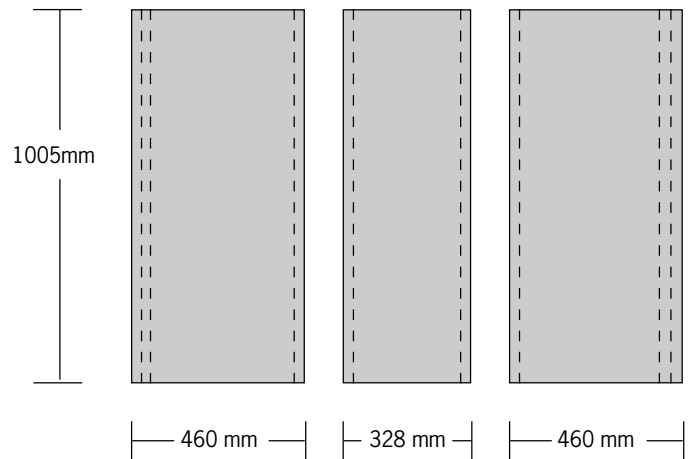
Size of graphic panels

One graphic panel



Mounting of 8 pcs. magnetic tape strips

Graphic split up in three panels



Mounting of 8 pcs. magnetic tape strips

Lamination

The printed graphic panels must be laminated before use.

We recommended the following material:

Front side:

150 microns (0,150 mm) "deep crystal"

Reverse side:

115-125 microns (0,115 - 0,125 mm) "stop light"

**We recommend
to roll the banner
with the printed
side out!**

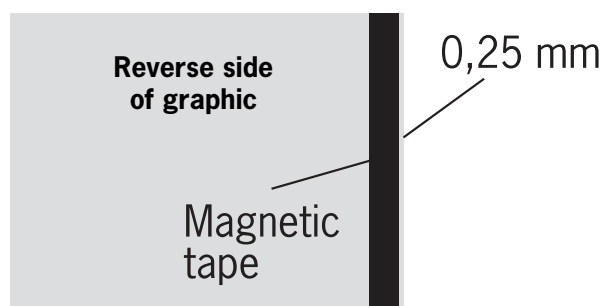
Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.

Mounting of Magnetic Tape

Magnetic tape to be fixed vertically along each side of the graphic panels.



IMPORTANT

Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by **approximately 0,25 mm**. Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. **Do not exceed 0,5 mm**.